



GENERAL PURPOSE

ABOUT OSG

DRILLING

THREADING

MILLING

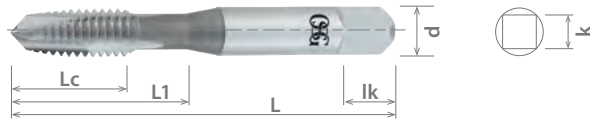
HOLDERS

INDEX

List 122

OSG EX-POT, JIS

SPIRAL POINT	HSSE	BR	S/O	3 FLUTE	C/SP	0°	PACKED 1 PIECE
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EDP	Thread Size	Thread Limit	Overall Length	Thread Length	Neck Length	Shank Diameter	Square Width	Square Length	Surface Treatment	
			L (mm)	Lc (mm)	L1 (mm)	d (mm)	k (mm)	lk (mm)		
15368	●	M3 x 0.5	OH2	46.00	11.00	19.00	4.00	3.20	6.00	Bright
16710	●	M3 x 0.5	OH2	46.00	11.00	19.00	4.00	3.20	6.00	Steam Oxide
15386	●	M4 x 0.7	OH2	52.00	13.00	21.00	5.00	4.00	7.00	Bright
16714	●	M4 x 0.7	OH2	52.00	13.00	21.00	5.00	4.00	7.00	Steam Oxide
15401	●	M5 x 0.8	OH2	60.00	15.90	23.90	5.50	4.50	7.00	Bright
15413	●	M6 x 1	OH2	62.00	19.00	29.00	6.00	4.50	7.00	Bright
16722	●	M6 x 1	OH2	62.00	19.00	29.00	6.00	4.50	7.00	Steam Oxide
15431	●	M8 x 1.25	OH2	70.00	22.00	37.00	6.20	5.00	8.00	Bright
16728	●	M8 x 1.25	OH2	70.00	22.00	37.00	6.20	5.00	8.00	Steam Oxide
15460	●	M10 x 1.25	OH2	75.00	24.00	41.00	7.00	5.50	8.00	Bright
15456	●	M10 x 1.5	OH2	75.00	24.00	41.00	7.00	5.50	8.00	Bright
16734	●	M10 x 1.5	OH2	75.00	24.00	41.00	7.00	5.50	8.00	Steam Oxide
15483	●	M12 x 1.5	OH2	82.00	29.00	48.00	8.50	6.50	9.00	Bright
15480	●	M12 x 1.75	OH2	82.00	29.00	48.00	8.50	6.50	9.00	Bright
15512	●	M14 x 1.5	OH2	88.00	30.00	48.00	10.50	8.00	11.00	Bright
15509	●	M14 x 2	OH2	88.00	30.00	48.00	10.50	8.00	11.00	Bright
15560	●	M16 x 1.5	OH2	95.00	32.00	52.00	12.50	10.00	13.00	Bright
15557	●	M16 x 2	OH2	95.00	32.00	52.00	12.50	10.00	13.00	Bright
15601	●	M18 x 1.5	OH2	100.00	37.00	55.00	14.00	11.00	14.00	Bright
15593	●	M18 x 2.5	OH2	100.00	37.00	55.00	14.00	11.00	14.00	Bright
15637	●	M20 x 1.5	OH2	105.00	37.00	58.00	15.00	12.00	15.00	Bright
15629	●	M20 x 2.5	OH2	105.00	37.00	58.00	15.00	12.00	15.00	Bright
15645	●	M22 x 2.5	OH2	115.00	38.00	63.00	17.00	13.00	16.00	Bright
15673	●	M24 x 3	OH2	120.00	45.00	66.00	19.00	15.00	18.00	Bright

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked
 Note: Other coatings are available upon request.



P					M			K	N		S		H					
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel					
Carbon Steel			Alloy Steel	Die Steel					Aluminum		Nickel Alloy	Titanium						
Low	Medium	High			300	400	17-4 PH		6061	7075			Casting	Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC
1010	1035	1065	4140	4340														
1018	1045																	
○	○	○					○	○	○									
25-80 SFM	20-50 SFM	20-45 SFM					25-75 SFM	40-80 SFM	40-65 SFM									

○ Good ⊗ Best

